

SOLID SPIRAL DRILL

硬质合金钻头, 普通长度

**SSD ...series**

EDP. No.	Dia.	F.L	OAL	STOCK	EDP. No.	Dia.	F.L	OAL	STOCK
SSD010	1.0	10	38	●	SSD036	3.6	28	55	●
SSD011	1.1			●	SSD037	3.7			●
SSD012	1.2			●	SSD038	3.8			●
SSD013	1.3			●	SSD039	3.9			●
SSD014	1.4			●	SSD040	4.0			●
SSD015	1.5	13	38	●	SSD041	4.1	30	60	●
SSD016	1.6			●	SSD042	4.2			●
SSD017	1.7			●	SSD043	4.3			●
SSD018	1.8			●	SSD044	4.4			●
SSD019	1.9			●	SSD045	4.5			●
SSD020	2.0	16	45	●	SSD046	4.6	33	65	●
SSD021	2.1			●	SSD047	4.7			●
SSD022	2.2			●	SSD048	4.8	35	65	●
SSD023	2.3			●	SSD049	4.9			●
SSD024	2.4	18	50	●	SSD050	5.0			●
SSD025	2.5	20	50	●	SSD051	5.1			●
SSD026	2.6			●	SSD052	5.2			●
SSD027	2.7	22	50	●	SSD053	5.3			●
SSD028	2.8			●	SSD054	5.4			●
SSD029	2.9			●	SSD055	5.5			●
SSD030	3.0			●	SSD056	5.6	38	70	●
SSD031	3.1			25	50	●			SSD057
SSD032	3.2	●	SSD058			5.8			●
SSD033	3.3	●	SSD059			5.9			●
SSD034	3.4	●	SSD060			6.0			●
SSD035	3.5	●							

EDP. No.	Dia.	F.L.	OAL	STOCK	EDP. No.	Dia.	F.L.	OAL	STOCK
SSD061	6.1	38	75	●	SSD088	8.8	50	95	●
SSD062	6.2			●	SSD089	8.9			●
SSD063	6.3			●	SSD090	9.0			●
SSD064	6.4			●	SSD091	9.1			●
SSD065	6.5			●	SSD092	9.2			●
SSD066	6.6	45	80	●	SSD093	9.3			●
SSD067	6.7			●	SSD094	9.4			●
SSD068	6.8			●	SSD095	9.5			●
SSD069	6.9			●	SSD096	9.6			●
SSD070	7.0			●	SSD097	9.7			●
SSD071	7.1			●	SSD098	9.8	●		
SSD072	7.2			●	SSD099	9.9	●		
SSD073	7.3			●	SSD100	10.0	55	100	●
SSD074	7.4			●	SSD101	10.1	55	115	●
SSD075	7.5			●	SSD102	10.2			●
SSD076	7.6	50	85	●	SSD103	10.3			●
SSD077	7.7			●	SSD104	10.4			●
SSD078	7.8			●	SSD105	10.5			●
SSD079	7.9			●	SSD106	10.6	●		
SSD080	8.0			●	SSD107	10.7	●		
SSD081	8.1			●	SSD108	10.8	60	115	●
SSD082	8.2			●	SSD109	10.9	●		
SSD083	8.3			●	SSD110	11.0	●		
SSD084	8.4			●	SSD115	11.5	65	120	●
SSD085	8.5			●	SSD120	12.0			●
SSD086	8.6	50	95	●	SSD125	12.5	70	125	●
SSD087	8.7			●	SSD130	13.0	75	130	●

μm = 1/1000mm

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18
Cutting Edge (h8)		0	0	0	0
		-14	-18	-22	-27
Shank (h7)		0	0	0	0
		-10	-12	-15	-18