



## POWER MAX DRILL - MEDIUM / INTERNAL COOLANT 油孔

- Suitable for high speed cutting due to newly developed raw-material and new coating.
- 适于干式切削, 高速切削, 最新开发的原材料和涂层.

## SF505 ...series



EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK
SF505031	3.1				●	SF505068	6.8				●
SF505032	3.2	27			●	SF505069	6.9	47	95	7	●
SF505033	3.3				●	SF505070	7.0				●
SF505034	3.4				●	SF505071	7.1				●
SF505035	3.5	30	74	4	●	SF505072	7.2				●
SF505036	3.6				●	SF505073	7.3				●
SF505037	3.7				●	SF505074	7.4				●
SF505038	3.8				●	SF505075	7.5	52	103	8	●
SF505039	3.9	33			●	SF505076	7.6				●
SF505040	4.0				●	SF505077	7.7				●
SF505041	4.1				●	SF505078	7.8				●
SF505042	4.2	33			●	SF505079	7.9				●
SF505043	4.3				●	SF505080	8.0				●
SF505044	4.4				●	SF505081	8.1				●
SF505045	4.5	36	80	5	●	SF505082	8.2				●
SF505046	4.6				●	SF505083	8.3				●
SF505047	4.7				●	SF505084	8.4				●
SF505048	4.8				●	SF505085	8.5	56	105	9	●
SF505049	4.9	39			●	SF505086	8.6				●
SF505050	5.0				●	SF505087	8.7				●
SF505051	5.1				●	SF505088	8.8				●
SF505052	5.2	39			●	SF505089	8.9				●
SF505053	5.3				●	SF505090	9.0				●
SF505054	5.4				●	SF505091	9.1				●
SF505055	5.5				●	SF505092	9.2				●
SF505056	5.6		87	6	●	SF505093	9.3				●
SF505057	5.7	43			●	SF505094	9.4				●
SF505058	5.8				●	SF505095	9.5	62	108	10	●
SF505059	5.9				●	SF505096	9.6				●
SF505060	6.0				●	SF505097	9.7				●
SF505061	6.1				●	SF505098	9.8				●
SF505062	6.2				●	SF505099	9.9				●
SF505063	6.3				●	SF505100	10.0				●
SF505064	6.4	47	95	7	●	SF505101	10.1				●
SF505065	6.5				●	SF505102	10.2				●
SF505066	6.6				●	SF505103	10.3	68	125	11	●
SF505067	6.7				●	SF505104	10.4				●

Data P272

EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK
SF505105	10.5				•	SF505141	14.1				•
SF505106	10.6				•	SF505142	14.2				•
SF505107	10.7				•	SF505143	14.3				•
SF505108	10.8	68	125	11	•	SF505144	14.4				•
SF505109	10.9				•	SF505145	14.5	83	148	15	•
SF505110	11.0				•	SF505146	14.6				•
SF505111	11.1				•	SF505147	14.7				•
SF505112	11.2				•	SF505148	14.8				•
SF505113	11.3				•	SF505149	14.9				•
SF505114	11.4				•	SF505150	15.0				•
SF505115	11.5				•	SF505151	15.1				•
SF505116	11.6	71	133	12	•	SF505152	15.2				•
SF505117	11.7				•	SF505154	15.4				•
SF505118	11.8				•	SF505155	15.5	90	152	16	•
SF505119	11.9				•	SF505156	15.6				•
SF505120	12.0				•	SF505157	15.7				•
SF505121	12.1				•	SF505158	15.8				•
SF505122	12.2				•	SF505160	16.0				•
SF505123	12.3				•	SF505161	16.1				•
SF505124	12.4				•	SF505163	16.3	95	155	17	•
SF505125	12.5				•	SF505165	16.5				•
SF505126	12.6	75	137	13	•	SF505170	17.0				•
SF505127	12.7				•	SF505171	17.1				•
SF505128	12.8				•	SF505172	17.2				•
SF505129	12.9				•	SF505175	17.5	100	157	18	•
SF505130	13.0				•	SF505177	17.7				•
SF505131	13.1				•	SF505178	17.8				•
SF505132	13.2				•	SF505180	18.0				•
SF505133	13.3				•	SF505181	18.1				•
SF505134	13.4				•	SF505182	18.2	105	160	19	•
SF505135	13.5				•	SF505185	18.5				•
SF505136	13.6	80	142	14	•	SF505190	19.0				•
SF505137	13.7				•	SF505191	19.1				•
SF505138	13.8				•	SF505195	19.5	110	163	20	•
SF505139	13.9				•	SF505197	19.7				•
SF505140	14.0				•	SF505200	20.0				•

Data P272

$\mu = 1/1000\text{mm}$

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge (h8)		0	0	0	0	0
		-14	-18	-22	-27	-33
Shank (h6)		0	0	0	0	0
		-6	-8	-9	-11	-13