



POWER MAX DRILL - STUB / INTERNAL COOLANT 油孔

- Suitable for high speed cutting due to newly developed raw-material and new coating.
- 适于干式切削, 高速切削, 最新开发的原材料和涂层.

SF503 ...series



EDP. No.	F.L	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK				
SF503030	3.0	18	60	3	•	SF503067	6.7	37	74	7	•			
SF503031	3.1	20		4	•	SF503068	6.8				•			
SF503032	3.2				•	SF503069	6.9				•			
SF503033	3.3				•	SF503070	7.0				•			
SF503034	3.4				•	SF503071	7.1				•			
SF503035	3.5	22	4	•	SF503072	7.2	40	79	8	•				
SF503036	3.6			•	SF503073	7.3				•				
SF503037	3.7			•	SF503074	7.4				•				
SF503038	3.8			•	SF503075	7.5				•				
SF503039	3.9	24	4	•	SF503076	7.6				•				
SF503040	4.0			•	SF503077	7.7				•				
SF503041	4.1	24	62	5	•	SF503078				7.8	43	84	9	•
SF503042	4.2	26			•	SF503079				7.9				•
SF503043	4.3				•	SF503080				8.0				•
SF503044	4.4				•	SF503081				8.1				•
SF503045	4.5				•	SF503082	8.2	•						
SF503046	4.6				•	SF503083	8.3	•						
SF503047	4.7				•	SF503084	8.4	•						
SF503048	4.8				•	SF503085	8.5	•						
SF503049	4.9				•	SF503086	8.6	•						
SF503050	5.0				•	SF503087	8.7	•						
SF503051	5.1	28	66	6	•	SF503088	8.8	47	89	10	•			
SF503052	5.2				•	SF503089	8.9				•			
SF503053	5.3				•	SF503090	9.0				•			
SF503054	5.4				•	SF503091	9.1				•			
SF503055	5.5				•	SF503092	9.2				•			
SF503056	5.6	30	6	6	•	SF503093	9.3	47	89	10	•			
SF503057	5.7				•	SF503094	9.4				•			
SF503058	5.8				•	SF503095	9.5				•			
SF503059	5.9				•	SF503096	9.6				•			
SF503060	6.0				•	SF503097	9.7				•			
SF503061	6.1	34	74	7	•	SF503098	9.8	51	95	11	•			
SF503062	6.2				•	SF503099	9.9				•			
SF503063	6.3				•	SF503100	10.0				•			
SF503064	6.4				•	SF503101	10.1				•			
SF503065	6.5				•	SF503102	10.2				•			
SF503066	6.6				•	SF503103	10.3				•			

Data P272

EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK
SF503104	10.4				•	SF503141	14.1				•
SF503105	10.5				•	SF503142	14.2				•
SF503106	10.6				•	SF503143	14.3				•
SF503107	10.7	51	95	11	•	SF503144	14.4				•
SF503108	10.8				•	SF503145	14.5	62	111	15	•
SF503109	10.9				•	SF503146	14.6				•
SF503110	11.0				•	SF503147	14.7				•
SF503111	11.1				•	SF503148	14.8				•
SF503112	11.2				•	SF503149	14.9				•
SF503113	11.3				•	SF503150	15.0				•
SF503114	11.4				•	SF503151	15.1				•
SF503115	11.5	54	102	12	•	SF503152	15.2				•
SF503116	11.6				•	SF503154	15.4				•
SF503117	11.7				•	SF503155	15.5	64	115	16	•
SF503118	11.8				•	SF503156	15.6				•
SF503119	11.9				•	SF503157	15.7				•
SF503120	12.0				•	SF503158	15.8				•
SF503121	12.1				•	SF503160	16.0				•
SF503122	12.2				•	SF503161	16.1				•
SF503123	12.3				•	SF503163	16.3	66	119	17	•
SF503124	12.4				•	SF503165	16.5				•
SF503125	12.5	57	102	13	•	SF503170	17.0				•
SF503126	12.6				•	SF503171	17.1				•
SF503127	12.7				•	SF503172	17.2				•
SF503128	12.8				•	SF503175	17.5	66	123	18	•
SF503129	12.9				•	SF503177	17.7				•
SF503130	13.0				•	SF503178	17.8				•
SF503131	13.1				•	SF503180	18.0				•
SF503132	13.2				•	SF503181	18.1				•
SF503133	13.3				•	SF503182	18.2	70	127	19	•
SF503134	13.4				•	SF503185	18.5				•
SF503135	13.5	60	107	14	•	SF503190	19.0				•
SF503136	13.6				•	SF503191	19.1				•
SF503137	13.7				•	SF503195	19.5	70	131	20	•
SF503138	13.8				•	SF503197	19.7				•
SF503139	13.9				•	SF503200	20.0				•
SF503140	14.0				•						

Data P272

$\mu = 1/1000\text{mm}$

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge (h8)		0	0	0	0	0
		-14	-18	-22	-27	-33
Shank (h6)		0	0	0	0	0
		-6	-8	-9	-11	-13