



POWER MAX DRILL - STUB / HIGH SPEED MACHINING

- Suitable for high speed cutting due to newly developed raw-material and new coating.
- 适于干式切削, 高速切削, 最新开发的原材料和涂层.

PF503 ...series



EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK
PF503020	2.0				•	PF503057	5.7				•
PF503021	2.1				•	PF503058	5.8				•
PF503022	2.2				•	PF503059	5.9	30	66	6	•
PF503023	2.3				•	PF503060	6.0				•
PF503024	2.4				•	PF503061	6.1				•
PF503025	2.5	14	50	3	•	PF503062	6.2				•
PF503026	2.6				•	PF503063	6.3				•
PF503027	2.7				•	PF503064	6.4	34			•
PF503028	2.8				•	PF503065	6.5				•
PF503029	2.9				•	PF503066	6.6		74	7	•
PF503030	3.0	18	60		•	PF503067	6.7				•
PF503031	3.1				•	PF503068	6.8				•
PF503032	3.2	20			•	PF503069	6.9	37			•
PF503033	3.3				•	PF503070	7.0				•
PF503034	3.4				•	PF503071	7.1				•
PF503035	3.5				•	PF503072	7.2				•
PF503036	3.6	22	60	4	•	PF503073	7.3				•
PF503037	3.7				•	PF503074	7.4				•
PF503038	3.8				•	PF503075	7.5				•
PF503039	3.9				•	PF503076	7.6	40	79	8	•
PF503040	4.0	24			•	PF503077	7.7				•
PF503041	4.1				•	PF503078	7.8				•
PF503042	4.2				•	PF503079	7.9				•
PF503043	4.3				•	PF503080	8.0				•
PF503044	4.4				•	PF503081	8.1				•
PF503045	4.5				•	PF503082	8.2				•
PF503046	4.6				•	PF503083	8.3				•
PF503047	4.7	26	62	5	•	PF503084	8.4				•
PF503048	4.8				•	PF503085	8.5				•
PF503049	4.9				•	PF503086	8.6				•
PF503050	5.0				•	PF503087	8.7	43	84	9	•
PF503051	5.1				•	PF503088	8.8				•
PF503052	5.2				•	PF503089	8.9				•
PF503053	5.3				•	PF503090	9.0				•
PF503054	5.4	28	66	6	•	PF503091	9.1				•
PF503055	5.5				•	PF503092	9.2				•
PF503056	5.6	30			•	PF503093	9.3	47	89	10	•

Data P272

EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK
PF503094	9.4				•	PF503136	13.6				•
PF503095	9.5				•	PF503137	13.7				•
PF503096	9.6				•	PF503138	13.8	60	107	14	•
PF503097	9.7	47	89	10	•	PF503139	13.9				•
PF503098	9.8				•	PF503140	14.0				•
PF503099	9.9				•	PF503141	14.1				•
PF503100	10.0				•	PF503142	14.2				•
PF503101	10.1				•	PF503143	14.3				•
PF503102	10.2				•	PF503144	14.4				•
PF503103	10.3				•	PF503145	14.5				•
PF503104	10.4				•	PF503146	14.6	62	111	15	•
PF503105	10.5				•	PF503147	14.7				•
PF503106	10.6	51	95	11	•	PF503148	14.8				•
PF503107	10.7				•	PF503149	14.9				•
PF503108	10.8				•	PF503150	15.0				•
PF503109	10.9				•	PF503151	15.1				•
PF503110	11.0				•	PF503152	15.2				•
PF503111	11.1				•	PF503154	15.4				•
PF503112	11.2				•	PF503155	15.5				•
PF503113	11.3				•	PF503156	15.6	64	115	16	•
PF503114	11.4				•	PF503157	15.7				•
PF503115	11.5				•	PF503158	15.8				•
PF503116	11.6	54	102	12	•	PF503160	16.0				•
PF503117	11.7				•	PF503161	16.1				•
PF503118	11.8				•	PF503163	16.3				•
PF503119	11.9				•	PF503165	16.5	66	119	17	•
PF503120	12.0				•	PF503170	17.0				•
PF503121	12.1				•	PF503171	17.1				•
PF503122	12.2				•	PF503172	17.2				•
PF503123	12.3				•	PF503175	17.5				•
PF503124	12.4				•	PF503177	17.7				•
PF503125	12.5				•	PF503178	17.8	66	123	18	•
PF503126	12.6	57	102	13	•	PF503180	18.0				•
PF503127	12.7				•	PF503181	18.1				•
PF503128	12.8				•	PF503182	18.2				•
PF503129	12.9				•	PF503185	18.5	70	127	19	•
PF503130	13.0				•	PF503190	19.0				•
PF503131	13.1				•	PF503191	19.1				•
PF503132	13.2				•	PF503195	19.5				•
PF503133	13.3	60	107	14	•	PF503197	19.7	70	131	20	•
PF503134	13.4				•	PF503200	20.0				•
PF503135	13.5				•						

Data P272

μm = 1/1000mm

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge (h8)		0	0	0	0	0
		-14	-18	-22	-27	-33
Shank (h6)		0	0	0	0	0
		-6	-8	-9	-11	-13