

POWER DRILL - MEDIUM



PDM ...series



EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L	OAL	SH.Dia.	STOCK	
PDM 030	3.0	25	60	3	•	PDM 067	6.7	47	87	7	•	
PDM 031	3.1	27		4	•	PDM 068	6.8				•	
PDM 032	3.2	30			65	•	PDM 069				6.9	•
PDM 033	3.3					•	PDM 070				7.0	•
PDM 034	3.4	33	71	5	•	PDM 071	7.1	52	92	8	•	
PDM 035	3.5				•	PDM 072	7.2				•	
PDM 036	3.6				•	PDM 073	7.3				•	
PDM 037	3.7	36	71	5	•	PDM 074	7.4	56	96	9	•	
PDM 038	3.8				•	PDM 075	7.5				•	
PDM 039	3.9				•	PDM 076	7.6				•	
PDM 040	4.0				•	PDM 077	7.7				•	
PDM 041	4.1	39	83	6	•	PDM 078	7.8	62	105	10	•	
PDM 042	4.2				•	PDM 079	7.9				•	
PDM 043	4.3				•	PDM 080	8.0				•	
PDM 044	4.4	43	83	6	•	PDM 081	8.1	68	115	11	•	
PDM 045	4.5				•	PDM 082	8.2				•	
PDM 046	4.6				•	PDM 083	8.3				•	
PDM 047	4.7				•	PDM 084	8.4				•	
PDM 048	4.8	47	87	7	•	PDM 085	8.5	7	7	7	•	
PDM 049	4.9				•	PDM 086	8.6				•	
PDM 050	5.0				•	PDM 087	8.7				•	
PDM 051	5.1	50	83	6	•	PDM 088	8.8	62	105	10	•	
PDM 052	5.2				•	PDM 089	8.9				•	
PDM 053	5.3				•	PDM 090	9.0				•	
PDM 054	5.4				•	PDM 091	9.1				•	
PDM 055	5.5	39	83	6	•	PDM 092	9.2	62	105	10	•	
PDM 056	5.6				•	PDM 093	9.3				•	
PDM 057	5.7				•	PDM 094	9.4				•	
PDM 058	5.8	47	87	7	•	PDM 095	9.5	68	115	11	•	
PDM 059	5.9				•	PDM 096	9.6				•	
PDM 060	6.0				•	PDM 097	9.7				•	
PDM 061	6.1				•	PDM 098	9.8				•	
PDM 062	6.2	33	71	5	•	PDM 099	9.9	62	105	10	•	
PDM 063	6.3				•	PDM 100	10.0				•	
PDM 064	6.4				•	PDM 101	10.1				•	
PDM 065	6.5	30	65	4	•	PDM 102	10.2	68	115	11	•	
PDM 066	6.6				•	PDM 103	10.3				•	

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EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK	EDP. No.	Dia.	F.L.	OAL	SH.Dia.	STOCK
PDM 104	10.4	68	115	11	•	PDM 141	14.1	83	143	15	•
PDM 105	10.5				•	PDM 142	14.2				•
PDM 106	10.6				•	PDM 143	14.3				•
PDM 107	10.7				•	PDM 144	14.4				•
PDM 108	10.8				•	PDM 145	14.5				•
PDM 109	10.9				•	PDM 146	14.6				•
PDM 110	11.0				•	PDM 147	14.7				•
PDM 111	11.1	71	121	12	•	PDM 148	14.8				•
PDM 112	11.2				•	PDM 149	14.9				•
PDM 113	11.3				•	PDM 150	15.0				•
PDM 114	11.4				•	PDM 151	15.1				•
PDM 115	11.5				•	PDM 152	15.2				•
PDM 116	11.6				•	PDM 154	15.4				•
PDM 117	11.7				•	PDM 155	15.5				•
PDM 118	11.8				•	PDM 156	15.6				•
PDM 119	11.9				•	PDM 157	15.7	•			
PDM 120	12.0				•	PDM 158	15.8	•			
PDM 121	12.1	75	125	13	•	PDM 160	16.0	•			
PDM 122	12.2				•	PDM 161	16.1	•			
PDM 123	12.3				•	PDM 163	16.3	•			
PDM 124	12.4				•	PDM 165	16.5	•			
PDM 125	12.5				•	PDM 166	16.6	•			
PDM 126	12.6				•	PDM 167	16.7	•			
PDM 127	12.7				•	PDM 168	16.8	•			
PDM 128	12.8				•	PDM 169	16.9	•			
PDM 129	12.9				•	PDM 170	17.0	•			
PDM 130	13.0				•	PDM 171	17.1	•			
PDM 131	13.1	80	134	14	•	PDM 172	17.2	•			
PDM 132	13.2				•	PDM 175	17.5	•			
PDM 133	13.3				•	PDM 177	17.7	•			
PDM 134	13.4				•	PDM 178	17.8	•			
PDM 135	13.5				•	PDM 179	17.9	•			
PDM 136	13.6				•	PDM 180	18.0	•			
PDM 137	13.7				•	PDM 181	18.1	•			
PDM 138	13.8				•	PDM 182	18.2	•			
PDM 139	13.9				•	PDM 185	18.5	•			
PDM 140	14.0				•	PDM 186	18.6	•			
					•	PDM 187	18.7	•			
					•	PDM 188	18.8	•			
					•	PDM 189	18.9	•			
					•	PDM 190	19.0	•			
					•	PDM 191	19.1	•			
					•	PDM 195	19.5	•			
					•	PDM 197	19.7	•			
					•	PDM 199	19.9	•			
					•	PDM 200	20.0	•			

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$\mu = 1/1000\text{mm}$

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge (h8)		0	0	0	0	0
		-14	-18	-22	-27	-33
Shank (h6)		0	0	0	0	0
		-6	-8	-9	-11	-13